

**Garant**

**Indexable insert for turning VC.T 160408, for finish machining, Grade: HB7315-1**

**Order data**

Order number	261374 HB7315-1
GTIN	4062406770082
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.05 - 1.5 mm
Grade	HB7315-1
Feed $f$	0.03 - 0.25 mm/rev.
Main application	N
Corner radius	0.8 mm
Chip breaker	AF
Tolerance	G
Cutting speed $v_c$ main application	50 - 600 m/min
Cutting conditions	continuous

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	VCGT 160408
Type of product	Indexable insert for turning